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Page 1: Outboard Care EPA Emissions Regulations All new outboards manufactured by Mercury Marine are certified to the United States Environmental Protection Agency, as conforming to the requirements of the regulations for the control of air pollution from new outboard motors.

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The Mercury Outboard Repair Manual is a comprehensive guide for Mercury/Mariner Outboard models as it lays out all the service procedures for DIY enthusiasts and mechanics. These manual are designed to equip you with the necessary knowledge to do justice to everything from your outboard's basic maintenance to a more in-depth service and repair.

Mercury Outboard Repair Manuals

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Page 1 SERVICE MANUAL MODELS 40-50-55-60 With Serial Numbers United States 0G531301 and ABOVE Belgium ..09974454 and ABOVE 1997, Mercury Marine 90-852572R1 JANUARY 1998 Printed in U.S.A. ; Page 2 This service manual has been written and published the same locations whenever possible. Where the by the Service Department of Mercury Marine to aid fasteners are not satisfactory for re-use, care ...

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A Mercury marine outboard repair manual provides highly detailed repair information. It contains inspection, testing, removal, disassembly, cleaning, assembly and instillation procedures. Pictures, diagrams and illustrations are scattered throughout the digital book to help the mechanic fix the boat motor correctly.

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Mercury/Mariner Outboard Shop Manual, 2.5-60 HP, 1994-1997 (Includes Jet Drive Models) by Scott Johnson and Mark Jacobs | 31 Jul 1998. 4.5 out of 5 stars 48. Paperback Mercury/Mariner Outboard Shop Manual: 75-225 HP Four Stroke 2001-2003 (Clymer Marine Repair Series) by Mark Rolling ...

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Mercury/Mariner 4 HP (1995-2006) Mercury/Mariner 5 HP (1995-2006) Mercury/Mariner 6 HP (1995-2006) Mercury/Mariner 9.9 HP (1995-2006) Mercury/Mariner 15 HP (1995-2006) Mercury/Mariner 25 HP (1995-2006) Mercury/Mariner 30 HP (1995-2006) Mercury/Mariner 40 HP (1995-2006) Mercury/Mariner 50 HP (1995-2006) Mercury/Mariner 75 HP (1995-2006) Mercury/Mariner 90 HP (1995-2006) Does not cover 60 HP models. TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL, EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

Mercury/Mariner 2.5 - 60 HP Two-Stroke Outboard Service and Repair Manuals, 1998-2006 B725This manual covers seventeen Mercury/Mariner 2-stroke outboard motors ranging from 2.5 HP to 60 HP. Clymer Marine and PWC manuals are the #1 source for DIY maintenance, troubleshooting and repair. With step-by-step procedures combined with detailed photography and extensive use of exploded parts views, Clymer manuals are a must-have tool for the do-it-yourselfer. Models Covered: Mercury/Mariner 2.5 HP (1998-2006) Mercury/Mariner 3.3 HP (1998-2006) Mercury/Mariner 4 HP (1998-2006) Mercury/Mariner 5 HP (1998-2006) Mercury/Mariner 6 HP (1998-2006) Mercury/Mariner 8 HP (1998-2006) Mercury/Mariner 9.9 HP (1998-2006) Mercury/Mariner 15 HP (1998-2006) Mercury/Mariner 20 HP (1998-2006) Mercury/Mariner 25 HP (1998-2006) Mercury/Mariner 30 HP (1998-2006) Mercury/Mariner 40 HP (1998-2006) Mercury/Mariner 50 HP (1998-2006) Mercury/Mariner 60 HP (1998-2006) Mercury/Mariner 20 Jet (1998-2006) Mercury/Mariner 30 Jet (1998-2006) Mercury/Mariner 45 Jet (1998-2006)

Provides a guide to the Mercury outboard motor, featuring step-by-step illustrated procedures, trouble-shooting, and wire diagrams.

General information, timing, maintenance, ignition, trim and tilt, remote control, fuel injection and other topics about outboards.

2.5 HP, 3.3 HP, 4 HP, 5 HP, 6 HP, 8 HP, 9.9 HP, 15 HP, 20 HP, 20 Jet, 25 HP, 30 HP, 30 Jet, 40 HP, 45 Jet, 50 HP, 60 HP

3.9 HP, 4 HP, 6 HP, 7.5 HP, 9.8 HP, 20 HP, 35 HP, 40 HP, 50 HP, 65 HP, 80 HP, 85 HP, 90 HP, 95 HP, 100 HP, 110 HP, 115 HP, 125 HP, 135 HP

The first edition of Outboard Engines set the standard for a clear, easy-to-follow primer on engine basics, troubleshooting, care, and repair. This new edition, significantly expanded, brings the subject up to date, with full coverage of the new four-stroke engines, conventional electronic and direct fuel-injection systems, oil-mix systems in the new clean two-strokes, and more. You'll save time and money doing your own engine repairs and maintenance.

SELOC Marine tune-up and repair manuals provide the most comprehensive, authoritative information available for outboard, inboard and stern-drive engines, as well as personal watercraft. SELOC has been the leading source of how-to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do-it-yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Seloc's editors/authors in our on-site facility. Every manual features: ? Easy-to-follow, step-by-step, illustrated procedures ? Hundreds of exploded drawings, photographs and tables ? Troubleshooting sections ? Accurate specifications and wiring diagrams Covers all 4 stroke engines Only Seloc manuals include Skill level Ratings (1 - 4 wrenches) based upon the degree of difficulty along with Special Tool icons where a OEM or electronic testing tool is required to perform the specified procedure. Over 1,000 illustrations

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